Receiving Report

•	. 11				221/	
Da	te: $\frac{3}{10}$	1 -	Batch	No/1/12	1210	•
Su	pplier: Juyot	TRuba	Dart F	P10: <u>2</u>	1732	
Packing Slip: Invoice: Receipt:	YesNo YesNo Cash Cr	W St Q	elease Note A aybill Attache nipment Comp C6 Inspection ork Order	d: Ye plete: Ye DAS	s No	
Discrepancies Part Number	Description	antity	Quantity Received	Quantity Returned	Quantity Short	Comments
			÷			
						4.4
	·					
		Initials	s of receiver	(if shipment	OK) Level	12/1
Production/Ac Date Received/Cos Initial	13/1921				Locat	ion.

Purchase Order Receipt Listing

Monday, October 21, 2013 7:43:03.AM

All amounts are calculated in domestic currency.

Receipt Dates from 10/21/2013 to 10/21/2013 All Line Item Types All Vendors PO ID PO21732 Receipt Dates from 10/21/20 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

 #	99		00		000	000	000
Book Amt	\$351.36		\$60.00		0000009	0.0000	0.0000
MRB Qty/ MRB Reject Qty	0	0	0	0	antifv:	U/M):	antity:
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	0.0000	0.0000	Total Received Ouantify:	Total Qty to Inspect (PO U/M):	Total Reject Quantity:
Cost Per Unit/ Recv Value	\$9.76	\$351.36	\$2.50	\$60.00	F	Total (
Recv Qty (PO U/M)	36.0000		24.0000				
	Τ		, y , y				
Recy Date/ Recy Emp	0/21/2013	DESJ02	0/21/2013	DESJ02			
Required Date Required Oty	10/22/2013 10/21/2013	36.0000	10/22/2013 10/21/2013	12.0000		7. ·	. ·
PO U/M / Stock U/M	Thyssenkrupp Materials CA Ltd .750X06. f	750 X f	50X00. f	50 x f			
Project ID Reference/ Description/ Cert Std	VU-THY001 Thyssenkr M6061T6B0.750X06. f	6061T6 BAR .750 X f 6.00	M6061T6B0.750X00. f	6061-T6 Bar .750 x .750	m127216		
Project ID							
Line Nbr/ Insp Req	dor Name 1	oN O	7	°Z			•
Purchase Order ID/ Curr Type	ndorID\Vendor Name PO21732 1	USD					

\$411.36

Total Reject Quantity:
Total Receipt Value:

Total Balance Due Quantity:

BILL © F É
Ship Frøm:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

LADING No: VIM 411568 Ship Date 210ct13 at 15:29 From VFW Probill Via VIM DELIVERY FOB CONCORD Frt PREPAID 0- 0 Manifest Route Vhcle Trailer STAN IVERS (905-532-1350) Slp Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

BILL O F LADING $^{\prime}$ 1) Our Order PEC-616825- 1 Your PO # 21732 ALUMINUM FLAT BAR 6061-T6511 .750" x 6.00" X 144.0000" Heat Number Tag No Quantity PCS Net Wt Gr LBS PLANCH#1 REC 159538 154309 ✓ 36 FT 201 2) Our Order PEC-616825- 2 Your PO # 21732 ALUMINUM SQUARE BAR 6061-T6511 .750"X 144.0000" /// //// Heat Number Tag No 159029 153880 Quantity 24 FT PCS Wt LBS PLANCHE#1 16 Tags PCS Net Wt Gr LBS TOTAL: 207 217

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

UNE SURCHARGE D'ENERGIE DE \$25.00 SERA AJOUTEE A CHAQUE COMMANDE. ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

TOUMES ERREURS ET/OU MARCHANDISES MANQUANTIES DOIVENT ÉTRE

Page: 1Continued

mora to the

RAPPORTÉES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT,
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

BILL OF E

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S LA7
Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
DART AEROSPACE

LADING No: VIM 411568 Ship Date 210ct13 at 15:29 From VFW Probill VIM DELIVERY Via FOB CONCORD Frt PREPAID. Route 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115) DART AEROSPACE

The state of

B I L L O F L A D I N G
*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

13/1/21

DATE

Page: 2 Last

TOWIES ERREURG ETZOU MARCHANDISES MANOUANTIÉS DOMENT ÉTIRE
RAPPORTIÉES IMMÉDIATIEMENT,
ERRORS OR SHORTAGÉ MUSTI LE REPORTIED IMMEDIATIELY
RETOUR DE MARCHANDISES AVEC NOTRE MUSERO D'APPROBATION SEULEMENT,
MERCHANDISE MAY NOT LE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

ALUMINUM SQUARE BAR 6061-T6511 750" X 144.0000" DART AEROSPACE

PO/Rel 21732

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du materiel ou les donnees resultant de

Certificate of Mill Test Results

BL VIM-411568-002

limalyse faite par in laboratoire qualifie.

Pg 1/1 210ct13



411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210 http://www.extrudex.com

TEST ASTM B221-12

BKT 70 (.750" SC THYSSENKRUPP MATERIALS, NA THYSSENKRUPP MATERIALS, NA Cart Code: CUSTOMER PO CUSTOMER PART NUMBER

VIM-621043 0.48 DIE NUMBEK 2566 TEMPER T6511 DATE OF SHIPMENT HOUSE ACCOUNTS 7/11/2013

3-750

159029 WADE IN CANADA 290925

MILL TEST ASTM B221-12

EXTRUDEX ORDER NO.

MANIFEST NO.

Mechanical Properties

5

Alloy

A.11

Chemical Composition

Cast Number 21120

6061

<u>Si</u>

0.239 Fe

0.176 2

<u>Mn</u>

6061

Jul/02/13

Test Date

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0.017 3 0.01 110.0

0.00 0.00

0.0 0.00

0.0 0.0 III

9 9 9

<u>Sn</u>

00 |S Co Al Other 0.00 Remainder 0.00

Conductivity

Ultimate Tensile Strength (KSI) 42.2 Yield Strength
(KSI) 38.5 Percent Elongation 13.90 88.0, 88.7, 88.4 Hardness

specifications. We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper

Quality Control Manager David Natale

I - CUSTOMER COPY

Doc No. 163336 Indexed 23Juli3 by vslssup4

MILL TEST ASTM B221-12



THYSSENKRUPP MATERIALS NA DART AEROSPACE ALUMINUM FLAT BAR 6061-T6511 750" x 6.00" X 144.0000" PART NO. PART NO.

PO/Rel 21732

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du materiel ou les donnees resultant de

I'malyse faite par un tato SIGNE PAR:

qualifie.

Certificate of Mill Test Results

BL VIM-411568-001

210ct13 Pg 1/1



411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210

http://www.extrudex.com

MILL TEST ASTM B221-12

110		1		Mechanical Properties
MILL TEST ASTM B221-12 Q (1)		The Designation	1-750-6000	.750"x6" FB
MADE IN CANADA	HOUSE ACCOUNTS	6061 T6511		THYSSENKRUPP MATERIALS, NA
159538 + 9 291810	SALESMAN 1/25/2013	ALTOY TEMPER	1818 CUSTOMER PO	SHIP TO
AXIROBEX ORDER NO. MANIFEST NO.	DATE OF SHIPMENT	DIE NUMBER	(8.18) Cert Code:	

» [읎		
A.11	mica	A.11	Lot
<u>Cast Number</u> 2BU 6 49 6061	Composition		
27	1) 061	
0.60 <u>Si</u>			/
0.16			
<u>Cu</u>			
0.03		د	i -i
0.88 0.88		Jul/23/13	Test Date
0.07		(J)	
0.00		4.	Iltimate T Strength
<u>Zn</u>		42.9	Tensile th (KSI)
<u>5</u> ⊟	İ		 <
0.00		40.0	ield Stre
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0.00		13.0	Percent Elongation
0,02	I	8	
8 III		98.1	ır
9.00 9.00	l	90.1,90.7,90.	Hardness
<u>Sn</u>	ı	90,4	88
0.00			
0.00			B
<u>Sr <u>Co</u> <u>Al Other</u> 0.00 0.00 Remainder 0.00</u>			Conduction
der 0,1		Š,	₽
8 6	I		

ě.

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper

Quality Control Manager David Natale

1 - CUSTOMER COPY

MILL TEST ASTM B221-12





Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21732

Purchase Order Date 10/17/2013 **PO Print Date** 10/17/2013

Page Number 1 of 1

Order From:

VU-THY001

Ship To: DART AEROSPACE LTD 1270 ABERDEEN

THYSSENKRUPP MATERIALS CA LTD

Q/A VPK METAL C/O T27540 PO BOX 4275 POSTAL A TORONTO, ON M5W 5V8 HAWKESBURY, ON K6A 1K7

CANADA

ADA

[F@/s/e/DD)

Contact Name

CANADA

Vendor Phone

905-669-9444

Yours ppd

Buyer Customer POID Chantal Lavoie

Ship To Contact

Customer Tax #

10127-2607 Net 30

Ship To Phone

Terms Currency

USD

Ship Via:

FOB

DDP - (Delivered Duty Paid)

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date		Req Qty/ Unit of Measure		N ₁₀	PO Unit Price	Extended Price
	Delivery Comments							14	
1	M6061T6B0.750X06.000	6061T6 BAR .750 X 6.00	10/22/2013	-10	36.00	/		\$9.76	\$351.36
			Yes		f	Ŷ			
			10/22/2013						
	MATERIAL: 6061-T6/T651/T6	510/6511T62 ALUMINUM BAR							

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$351.36

\$30.00

2 M6061T6B0.750X00.750

Change Nbr:

6061-T6 Bar .750 x .750

10/22/2013

Yes

12.00 f Nec 24

\$2.50

10/22/2013

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$30.00

PO Total:

\$381.36

W

o &

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required (

PST# 6122-5207

Change Date:

10/17/2013